



## Digital Outputs

**HE350DQM701**

**24VDC Out**

**Negative Logic**

**32 Outputs**

# SmartStix

For electronic information, see [www.SmartStix.com](http://www.SmartStix.com).  
This product has a Programming Reference (SUP0552).

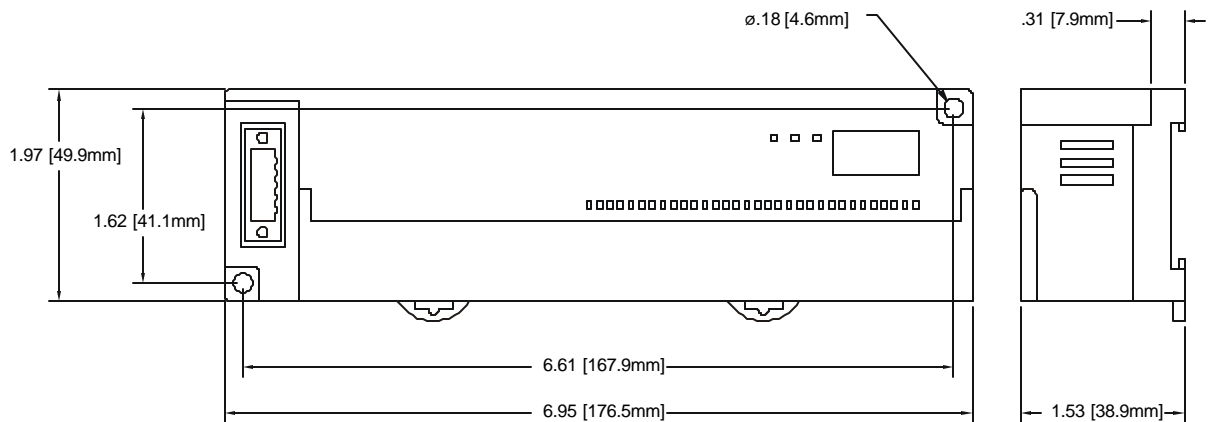
### 1 SPECIFICATIONS

Outputs				
Number of output points	32	External Power Supply	Voltage	24VDC $\pm$ 10%(ripple voltage: 4Vp-p or less)
Commons per Module	2		Current	30mA (TYP, All points ON)
Operating Voltage	24VDC	OFF to ON Response		2ms.
Rated Load Voltage	24VDC	ON to OFF Response		2ms.
Maximum Load Current per channel	0.1A Max. per output 2A per common	Output Type		Sinking
OFF Leakage Current	0.1mA or less	Common Method		16 points / COM
Maximum Inrush Current per channel	0.4A, 10ms.	Operating Indicator		LED turns on during ON state of output
		External connections		Terminal block connector (M3 x 6 screws)
Maximum Voltage Drop during ON circuit	1.5VDC(0.5A)	Isolation methods		Photo Coupler
General				
Storage Temperature	-25° to 70° C	Pollution degree	2 or lower	
Operating Temperature	0° to 55° C	Internal power Consumption (mA)	380mA	
Atmosphere	Free from corrosive gases and excessive dust	Cooling method	Self-cooling	
Operating and Storage Humidity	5 to 95% Non-condensing	Weight	8.4 (238G)	

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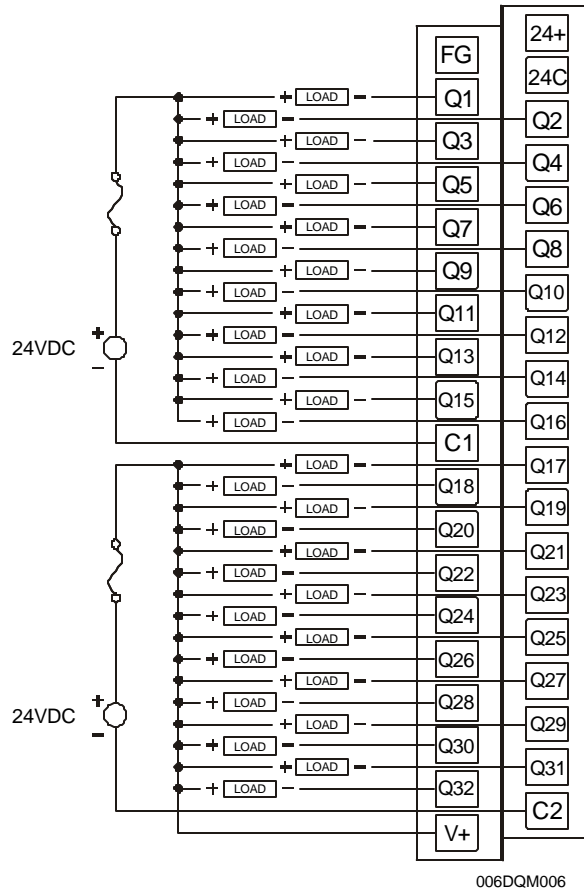
Vibration				
Occasional Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.075 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	9.8 m/s <sup>2</sup> {1G}	-		
Continuous Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.035 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	4.9 m/s <sup>2</sup> {0.5G}	-		
Shocks				
Maximum shock acceleration		147 m/s <sup>2</sup> {15G}		
Duration Time		11 ms.		
Pulse Wave		Half sine wave pulse (3 times in each of X, Y, Z directions)		
Noise Immunity				
Square wave impulse noise		AC: ± 1,500VDC DC: ± 900VDC		
Electrostatic Discharge		Voltage: 4kV (contact discharge)		
Radiated electromagnetic field		27 – 500MHz, 10V/m		
Fast Transient Burst Noise	Severity level	All power modules	Digital I/Os (Ue ≥ 24V)	Digital I/Os (Ue < 24 V) Analog I/Os Communication I/Os
	Voltage	2 kV	1 kV	0.25 kV

## 2 DIMENSIONS



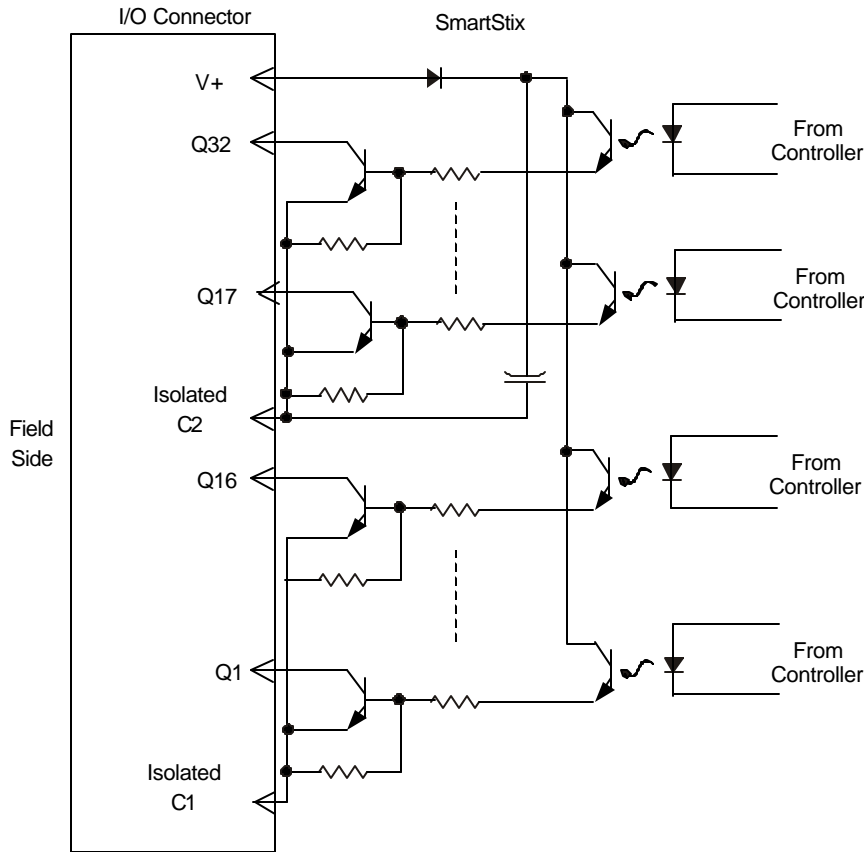
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### 3 WIRING



Pin	Signal DQM701
24+	24V Power Supply
FG	Frame Ground
24C	Power Supply Return
Q1	Output 1
Q2	Output 2
Q3	Output 3
Q4	Output 4
Q5	Output 5
Q6	Output 6
Q7	Output 7
Q8	Output 8
Q9	Output 9
Q10	Output 10
Q11	Output 11
Q12	Output 12
Q13	Output 13
Q14	Output 14
Q15	Output 15
Q16	Output 16
C1	Isolated Common 1
Q17	Output 17
Q18	Output 18
Q19	Output 19
Q20	Output 20
Q21	Output 21
Q22	Output 22
Q23	Output 23
Q24	Output 24
Q25	Output 25
Q26	Output 26
Q27	Output 27
Q28	Output 28
Q29	Output 29
Q30	Output 30
Q31	Output 31
Q32	Output 32
C2	Isolated Common 2
V+	Isolator Power

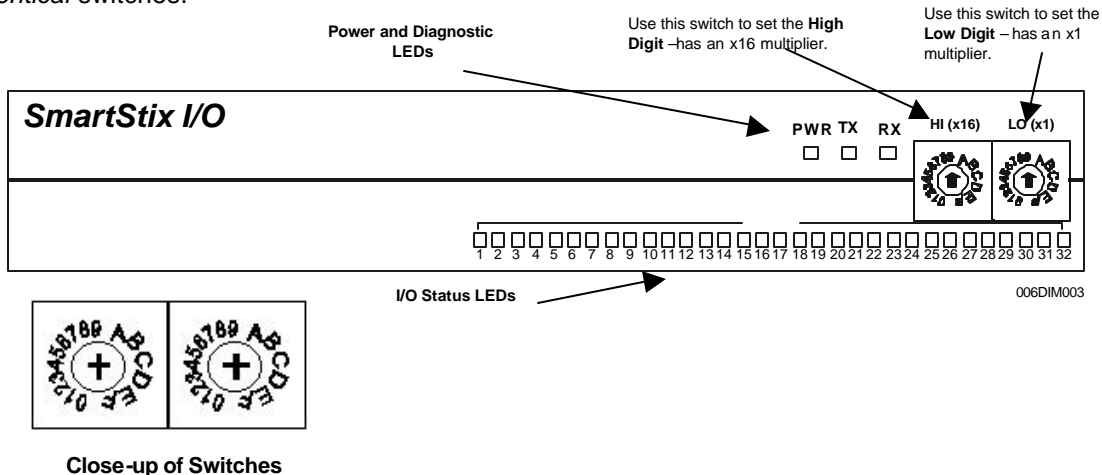
## 4 INTERNAL WIRING



## 5 SWITCHES

### Setting Slave Addresses:

Modbus Slave Addresses are set using the hexadecimal number system from 01 to F7. The decimal equivalent is 1 to 247. Refer to the conversion table in this, which shows the decimal equivalent of hexadecimal numbers. Set a unique address by inserting a small Phillips screwdriver into the two *identical* switches.



Decimal (Dec) to Hexadecimal (Hex) Conversion																
Dec	Hex		Dec	Hex		Dec	Hex		Dec	Hex	Dec	Hex		Dec	Hex	
	HI	LO		HI	LO		HI	LO				HI	LO		HI	LO
			54	3	6	108	6	C	162	A	2	216	D	8		
1	0	1	55	3	7	109	6	D	163	A	3	217	D	9		
2	0	2	56	3	8	110	6	E	164	A	4	218	D	A		
3	0	3	57	3	9	111	6	F	165	A	5	219	D	B		
4	0	4	58	3	A	112	7	0	166	A	6	220	D	C		
5	0	5	59	3	B	113	7	1	167	A	7	221	D	D		
6	0	6	60	3	C	114	7	2	168	A	8	222	D	E		
7	0	7	61	3	D	115	7	3	169	A	9	223	D	F		
8	0	8	62	3	E	116	7	4	170	A	A	224	E	0		
9	0	9	63	3	F	117	7	5	171	A	B	225	E	1		
10	0	A	64	4	0	118	7	6	172	A	C	226	E	2		
11	0	B	65	4	1	119	7	7	173	A	D	227	E	3		
12	0	C	66	4	2	120	7	8	174	A	E	228	E	4		
13	0	D	67	4	3	121	7	9	175	A	F	229	E	5		
14	0	E	68	4	4	122	7	A	176	B	0	230	E	6		
15	0	F	69	4	5	123	7	B	177	B	1	231	E	7		
16	1	0	70	4	6	124	7	C	178	B	2	232	E	8		
17	1	1	71	4	7	125	7	D	179	B	3	233	E	9		
18	1	2	72	4	8	126	7	E	180	B	4	234	E	A		
19	1	3	73	4	9	127	7	F	181	B	5	235	E	B		
20	1	4	74	4	A	128	8	0	182	B	6	236	E	C		
21	1	5	75	4	B	129	8	1	183	B	7	237	E	D		
22	1	6	76	4	C	130	8	2	184	B	8	238	E	E		
23	1	7	77	4	D	131	8	3	185	B	9	239	E	F		
24	1	8	78	4	E	132	8	4	186	B	A	240	F	0		
25	1	9	79	4	F	133	8	5	187	B	B	241	F	1		
26	1	A	80	5	0	134	8	6	188	B	C	242	F	2		
27	1	B	81	5	1	135	8	7	189	B	D	243	F	3		
28	1	C	82	5	2	136	8	8	190	B	E	244	F	4		
29	1	D	83	5	3	137	8	9	191	B	F	245	F	5		
30	1	E	84	5	4	138	8	A	192	C	0	246	F	6		
31	1	F	85	5	5	139	8	B	193	C	1	247	F	7		
32	2	0	86	5	6	140	8	C	194	C	2					
33	2	1	87	5	7	141	8	D	195	C	3					
34	2	2	88	5	8	142	8	E	196	C	4					
35	2	3	89	5	9	143	8	F	197	C	5					
36	2	4	90	5	A	144	9	0	198	C	6					
37	2	5	91	5	B	145	9	1	199	C	7					
38	2	6	92	5	C	146	9	2	200	C	8					
39	2	7	93	5	D	147	9	3	201	C	9					
40	2	8	94	5	E	148	9	4	202	C	A					
41	2	9	95	5	F	149	9	5	203	C	B					
42	2	A	96	6	0	150	9	6	204	C	C					
43	2	B	97	6	1	151	9	7	205	C	D					
44	2	C	98	6	2	152	9	8	206	C	E					
45	2	D	99	6	3	153	9	9	207	C	F					
46	2	E	100	6	4	154	9	A	208	D	0					
47	2	F	101	6	5	155	9	B	209	D	1					
48	3	0	102	6	6	156	9	C	210	D	2					
49	3	1	103	6	7	157	9	D	211	D	3					
50	3	2	104	6	8	158	9	E	212	D	4					
51	3	3	105	6	9	159	9	F	213	D	5					
52	3	4	106	6	A	160	A	0	214	D	6					
53	3	5	107	6	B	161	A	1	215	D	7					

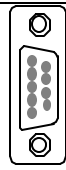
## 6 LEDS

Communication LED	Status
PWR	Displays the status of power
TX	Displays the status of sending of Comm. module
RX	Displays the status of receiving of Comm. module

## 7 NETWORK CABLE

### a. Network Cable (RS -485)

MASTER Unit	Connection	SMART I/O Snet	
TX+	↔	3	RX-
TX-	↔	4	RX+
GND	↔	5	GND
RX+	↔	8	TX-
RX-	↔	9	TX+



### b. Modbus Support

Modbus ASCII Support	No
RTU Binary Support	Yes
Baud Rates	2400, 4800, 9600, 19.2K, 38.4K
Parity, Data Bits, Stop Bits	N, 8, 1
Handshaking	None
Modbus Commands Supported	3,4, 6,16
Modbus Offset	0

## 8 INSTALLATION / SAFETY

- All applicable codes and standards need to be followed in the installation of this product.
- For I/O wiring (discrete), use the following wire type or equivalent: Belden 9918, 18 AWG or larger.



**Warning:** Consult user documentation.



**Warning:** Electrical Shock Hazard.

## 9 TECHNICAL ASSISTANCE

For assistance, contact Technical Support at the following locations:

### North America:

(317) 916-4274  
[www.heapg.com](http://www.heapg.com)

### Europe:

(+) 353-21-4321-266  
[www.horner-apg.com](http://www.horner-apg.com)