

DATASHEET

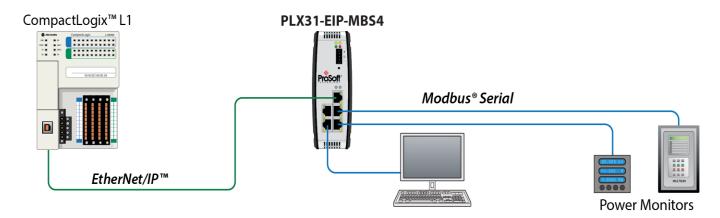
EtherNet/IP™ to Modbus® Serial Four-Port Communication Gateway PLX31-EIP-MBS4

ProSoft Technology's EtherNet/IP™ to Modbus® Serial communication gateway allows high-speed bi-directional data transfers between EtherNet/IP™ PACs or devices and Modbus®-enabled PACs or devices.

EtherNet/IP™ PACs include Rockwell Automation® ControlLogix® and CompactLogix™, as well as several Schneider Electric® controllers. Modbus® Serial devices are widely used in nearly every industry and include SCADA systems and Power Monitors. Four ports allow for connectivity of up to 400 Modbus® Serial devices, reducing the amount of gateways required for your application.

In addition, the gateway includes several features that allow for simplified integration, reduced commissioning time and optimized performance.





Features

- ◆ Data prioritization: Multiple I/O connections allow you to set RPIs for status and/or control data, optimizing Ethernet bandwidth.
- Includes an embedded EDS Add-On Profile, allowing for simplified integration and reduced commissioning time.
- Includes a SD card slot (SD card optional) for storing configuration files. This can be used for disaster recovery.
- Four serial ports allow for connectivity of up to 400 Modbus® devices, reducing the amount of gateways required for your application.
- ProSoft Discovery Service: This utility allows your PC to see the gateway and change its default IP address without being on the same subnet.

Specifications

EtherNet/IP™ Specifications

Etherneul Specifications		
Specification	Description	
Number of Class 3	5	
Server Connections		
Supported PLC Types	PLC2, PLC5, SLC, CLX, CMPLX	
Supported Message Types	PCCC and CIP	
Class 3 Client	Connected - 2	
Connections	Unconnected - 1	
Number of Class 1 I/O	2	
Connections		
I/O connection sizes	248/248	
Max RPI time	5 ms per connection	
CIP Services Supported	0x4C - CIP Data Table Read	
• •	0x4D - CIP Data Table Write	
Command List	Support for 100 commands per Client, each configurable for	
	command type, IP address, register to/from addressing and word/bit count.	
Command Sets	PLC-2/PLC-3/PLC5 Basic Command Set	
	PLC5 Binary Command Set	
	PLC5 ASCII Command Set	
	SLC500 Command Set	

Modbus Serial Specifications

Specification	Description		
Command List		aster port, each fully configurable dress, register to/from addressing	
Supported Modbus Function Codes	1: Read Coil Status 2: Read Input Status 3: Read Holding Registers 4: Read Input Registers	15: Force (Write) Multiple Coils 16: Preset (Write) Multiple Holding Registers 22: Mask Write Holding Register	
	5: Force (Write) Single Coil 6: Preset (Write) Single Holding Register	23: Read/Write Holding Registers (Slave Only)	
Software configurable communication parameters Polling of Command List	Baud rate: 110 baud to 115.2 kbps Parity: None, Even, Odd Data Size: 7 or 8 bits Stop bits: 1 or 2 RTS on/off delay: 0 to 65535 milliseconds Modbus RTU mode (binary) with CRC-16 Modbus ASCII mode with LRC error checking Floating Point Data Floating point data movement supported, including configurable support for Enron and Daniel implementations Configurable polling of command list, including continuous and on change of data, and dynamically user or automatic		
Status Data	enabled. Error codes available on an individual command basis. In addition, a slave status list is maintained per active Modbus Master port.		
Node Address	1 to 247 (software selectable	e)	
RS Interface	RS232, RS422, and RS485		
Transmit and Receive Buffer Size	255 byte Transmit character millisecond delay between e		



Where Automation Connects™

Global Distribution

ProSoft Technology® products are distributed and supported worldwide through a network of over 500 distributors in over 50 countries. Our knowledgeable distributors are familiar with your application needs. For a complete list of distributors, go to our web site at:

www.prosoft-technology.com

Global Support

We are there for you

All ProSoft Technology products are backed with free technical support. Contact our worldwide Technical Support team directly by phone or email.

Global Offices

We are where you are

ProSoft Technology has regional offices worldwide available to help you with all your industrial application needs. If you need help choosing a ProSoft Technology solution for your particular application check out our contact information under distributor sales on the web site at:

www.prosoft-technology.com

Whether your application is large or small, our technical professionals are there to help you choose the right communication solution.

Hardware Specifications

Specification	Description
Power Supply	24 VDC nominal 10 to 36 VDC allowed Positive, Negative, GND Terminals
Current Load	24 VDC nominal @ 300 mA 10 to 36 VDC @ 610 mA maximum
Operating Temperature	-25°C to 70°C (-13°F to 158°F)
Storage Temperature	-40°C to 80°C (-40°F to 176°F)
Shock	IEC 60068-2-27; 15G @ 11ms, 3-Axis (Operational) IEC 60068-2-27; 30G @ 18ms, 3-Axis (Non-Operational)
Vibration	IEC 60068-2-6; 5G @ 10 to 150 Hz
Relative Humidity	5% to 95% RH with no condensation
Dimensions (H x W x D)	5.38 x 1.99 x 4.38 in 13.67 x 5.05 x 11.13 cm
LED Indicators	Configuration (CFG), Error (ERR), Power (PWR), Hardware Fault (FLT), Network Status (NS), EtherNet/IP™ Class I or Class III Connection Status (EtherNet/IP Only) Module Status (MS), Module Configuration Status (EtherNet/IP Only) Ethernet Communication Port Link/Activity, and 100 mbit Serial Communication Port Receive (RX) and Transmit (TX)
Ethernet Port	10/100Mbit half-duplex RJ45 Connector Electrical Isolation 1500 Vrms at 50 to 60 Hz for 60 seconds, applied as specified in section 5.3.2 of IEC 60950: 1991 Ethernet Broadcast Storm Resiliency is less than or equal to 5000 [ARP] frames-per-second and less than or equal to 5 minutes duration
Number of Serial Ports	1
Serial Port Isolation	2500 Vrms port signal isolation per UL 1577 serial port communication signal uses RF (Radio Frequency) modulation signal as isolation media, IC chip model is SiliconLabs Si844x (Si8440,Si8441,Si8442)
Shipped With Each Unit	2.5 mm screwdriver ProSoft Solutions DVD J180 Power Connector (1) RJ45-DB9M Serial Adapter Cable (serial protocol) (1) DB9 to Screw Terminal Adapter (serial protocol) 5' straight-through Ethernet cable

Agency Approvals and Certifications

TEX Zone 2	
B Safety	
E Mark	
L/cUL Class 1 Div 2	



Additional Products

ProSoft Technology® offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms. For a complete list of products, visit our web site at: www.prosoft-technology.com

Ordering Information

To order this product, please use the following:

EtherNet/IP™ to Modbus® Four-Port Serial Communication Gateway

PLX31-EIP-MBS4

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft Technology distributors near you, go to:

www.prosoft-technology.com and select *Where to Buy* from the menu.

Reserved. 7/17/2014

Specifications subject to change without notice